

## **40-3920 ELECTRICALLY CONDUCTIVE FLEXIBLE INK**

40-3920 is a one component electrically conductive ink. 40-3920 is a silver filled polymer system which exhibits outstanding adhesion to a variety of substrates, such as kapton, mylar, glass, polyester, ceramic, etc. This thick film ink provides excellent conductivity for many electronic applications. It is screen printable and also sprayable.

### APPLICATIONS:

Membrane Switches  
Flexible Circuits  
Polymer Thick Film Circuits  
EMI/RFI Shielding

### FEATURES:

Flexible  
Low Electrical Resistance  
Low Viscosity  
Excellent Adhesion

### TYPICAL SPECIFICATIONS:

Color	Silver
Viscosity, 25°C/25°C	15,000
Specific Gravity, 25°C	2.2
Electrical Resistivity, Ohms-CM	.0002
Operating Temperature, °C	-20 to +140

### SHELF LIFE:

The expected shelf life is 6 months in original unopened container. Store between 65-85°F in dry area.

### INSTRUCTIONS FOR USE:

1. All surfaces to be coated or bonded should be completely clean and grease free.
2. Since some silver settling may occur in storage, re-mix each container prior to
3. Apply on 230-325 mesh polyester or stainless steel screen with solvent resistant emulsion. 40-3920 can also be sprayed or dispensed through syringes.
4. Cure according to one of the following cure schedules:  
A. 25°C (77°F), 20-30 Minutes  
B. 225°F (107°C), 8-10 Minutes
5. Theoretical Coverage  
720 sq.ft/gal/mil (7.10mz/kg)

  
56 LEONARD STREET, #2 FOXBORO, MA 02035  
508-543-4111 800-545-4570 FAX 508-543-3191  
Email: sales@sra-solder.com www.sra-solder.com