Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, 50Cu, Cu70Ag30, Cu90Ag10, In15, In25 Pure Silver (Solids)

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Date of issue: 7/20/2017 Revision date: 3/12/2018 Supersedes: 1.6 Version: 1.7

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form: Mixture
Product name: Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, 50Cu, Cu70Ag30, Cu90Ag10, In15, In25 Pure Silver (Solids)
Type of product: Alloy

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category: Professional use
Industrial/Professional use spec: For professional use only
Use of the substance/mixture: Brazing
Function or use category: Welding, cutting, heating and brazing.

1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

SRA
24 Walpole Park South, STE 10
Walpole, MA 02081 - USA
Tele. 508-688-6044 – 800-545-4570 | Fax. 508-668-1622
sales@sra-shops.com – www.sra-shops.com

1.4. Emergency telephone number

Emergency number: INFOTRAC: 1-800-535-5035

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]
Not classified

Adverse physicochemical, human health and environmental effects
To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]
No labelling applicable

2.3. Other hazards

Other hazards not contributing to the classification: None under normal conditions.

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 95, Pure Silver (Solids)

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

Name | Product identifier | % | Classification according to Regulation (EC) No. 1272/2008 [CLP] 
--- | --- | --- | --- 
Silver substance with a Community workplace exposure limit substance with national workplace exposure limit(s) (GB) | (CAS-No.) 7440-22-4 (EC-No.) 231-131-3 | >= 20 | Not classified 
Copper substance with a Community workplace exposure limit substance with national workplace exposure limit(s) (GB) | (CAS-No.) 7440-50-8 (EC-No.) 231-159-6 | < 60 | Not classified 
Tin substance with a Community workplace exposure limit substance with national workplace exposure limit(s) (GB) | (CAS-No.) 7440-31-5 (EC-No.) 231-141-8 | < 20 | Not classified 

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Get medical advice/attention if you feel unwell. 
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Get medical advice/attention. 
First-aid measures after skin contact : Wash skin with plenty of water. If skin irritation occurs: Get medical advice/attention. 
First-aid measures after eye contact : Rinse cautiously with water for several minutes. If eye irritation persists: Get medical advice/attention. 
First-aid measures after ingestion : Not expected to present a significant ingestion hazard under anticipated conditions of normal use. If large quantities are ingested, seek medical advice/attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : May cause respiratory irritation. 
Symptoms/effects after skin contact : Repeated or prolonged contact may cause slight irritation to the skin. 
Symptoms/effects after eye contact : Dust from this product may cause eye irritation. 
Symptoms/effects after ingestion : Not expected to present a significant ingestion hazard under anticipated conditions of normal use.

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Dry powder. Use extinguishing media appropriate for surrounding fire.

5.2. Special hazards arising from the substance or mixture

Fire hazard : The product is not flammable. 
Explosion hazard : Product is not explosive. 
Reactivity in case of fire : Not known. 
Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Precautionary measures fire : No special measures required. 
Firefighting instructions : Use extinguishing media appropriate for surrounding fire. 
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : Avoid release to the environment.

6.1.1. For non-emergency personnel

Protective equipment : Wear suitable protective clothing, gloves and eye or face protection. 
Emergency procedures : Ventilate spillage area. Avoid contact with skin and eyes. Do not breathe dust, fume.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. Wear suitable protective clothing, gloves and eye or face protection. For further information refer to section 8: “Exposure controls/personal protection”. Avoid contact with skin and eyes. Do not breathe Dust, smokes. 
Emergency procedures : Ventilate area.
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, Pure Silver (Solids)

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

For containment: Collect spillage.

Methods for cleaning up: Place in a suitable container for disposal in accordance with the waste regulations (see Section 13).

Other information: Dispose of in accordance with relevant local regulations.

6.4. Reference to other sections

For further information refer to section 8: "Exposure controls/personal protection". For disposal of solid materials or residues refer to section 13: "Disposal considerations".

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling: Ensure good ventilation of the work station. Wear personal protective equipment.

Hygiene measures: Always wash hands after handling the product. Do not eat, drink or smoke when using this product.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures: Ensure adequate ventilation, especially in confined areas.

Storage conditions: Store in a well-ventilated place. Keep cool.

Incompatible materials: Acetylene, ammonia, ammonium nitrate, aqua regia, dioxane, ethylene oxide, chlorine trifluoride, halogens, hydrogen peroxide, hydrazine, hydrazine, mononitrile, hydrazic acid, hydroxylamine, hydrogen sulfide, performic acid, phosphorus, selenium, sulfur, titanium plus potassium chloride. Bromates, chlorates and iodates of alkali and alkali earth metals.

Storage area: Store in a well-ventilated place.

Packaging materials: Keep only in original container.

7.3. Specific end use(s)

Other hot work operations with metals.

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

<table>
<thead>
<tr>
<th>Material</th>
<th>Local name</th>
<th>EU IOELV TWA (mg/m³)</th>
<th>United Kingdom Local name</th>
<th>United Kingdom WEL TWA (mg/m³)</th>
<th>United Kingdom WEL STEL (mg/m³)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Silver</td>
<td>Silver, metallic</td>
<td>0.1 mg/m³</td>
<td>Silver</td>
<td>0.01 mg/m³ soluble compounds as Ag 0.1 mg/m³ metallic</td>
<td></td>
</tr>
<tr>
<td>Copper</td>
<td>Copper</td>
<td>0.01 mg/m³ (respirable fraction)</td>
<td>SCOEL Recommendations (2014)</td>
<td>0.2 mg/m³ fume (as Cu) 1 mg/m³ and compounds, dusts and mists (as Cu)</td>
<td>2 mg/m³ and compounds, dusts and mists (as Cu)</td>
</tr>
<tr>
<td>Tin</td>
<td>Tin and inorganic tin compounds</td>
<td>SCOEL Recommendations (2003)</td>
<td>Tin</td>
<td>2 mg/m³ compounds, inorganic, except SnH4, (as Sn4) 0.1 mg/m³ compounds, organic, except Cyhexatin (ISO), (as Sn)</td>
<td>4 mg/m³ compounds, inorganic, except SnH4, (as Sn4) 0.2 mg/m³ compounds, organic, except Cyhexatin (ISO), (as Sn)</td>
</tr>
</tbody>
</table>
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, Pure Silver (Solids)
Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

8.2. Exposure controls

Appropriate engineering controls:
Ensure good ventilation of the work station.

Personal protective equipment:

Materials for protective clothing:
Wear suitable protective clothing

Hand protection:
Protective gloves

Eye protection:
Wear tight fitting safety glasses or facial screen

Skin and body protection:
Wear suitable protective clothing

Respiratory protection:
In case of insufficient ventilation, wear suitable respiratory equipment

Personal protective equipment symbol(s):

Environmental exposure controls:
Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

<table>
<thead>
<tr>
<th>Physical state</th>
<th>Solid</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>Silver-gray alloy. Metallic wire, rod, strip.</td>
</tr>
<tr>
<td>Colour</td>
<td>Silver.</td>
</tr>
<tr>
<td>Odour</td>
<td>odourless.</td>
</tr>
<tr>
<td>Odour threshold</td>
<td>No data available</td>
</tr>
<tr>
<td>pH</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative evaporation rate (butylacetate=1)</td>
<td>No data available</td>
</tr>
<tr>
<td>Melting point</td>
<td>No data available</td>
</tr>
<tr>
<td>Freezing point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Boiling point</td>
<td>No data available</td>
</tr>
<tr>
<td>Flash point</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>No data available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Non flammable.</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative vapour density at 20 °C</td>
<td>No data available</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Solubility</td>
<td>insoluble in water.</td>
</tr>
<tr>
<td>Log Pow</td>
<td>No data available</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Viscosity, dynamic</td>
<td>No data available</td>
</tr>
<tr>
<td>Explosive properties</td>
<td>Product is not explosive.</td>
</tr>
<tr>
<td>Oxidising properties</td>
<td>Oxidising solids Not applicable.</td>
</tr>
<tr>
<td>Explosive limits</td>
<td>Not applicable</td>
</tr>
</tbody>
</table>
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, Pure Silver (Solids)
Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

9.2. Other information
No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity
The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability
Stable under normal conditions.

10.3. Possibility of hazardous reactions
No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid
None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials
Acetylene, ammonia, ammonium nitrate, aqua regia, dioxane, ethylene oxide, chlorine trifluoride, halogens, hydrogen peroxide, hydrazine, hydrazine, mononitrate, hydrazoic acid, hydroxylamine, hydrogen sulfide, performic acid, phosphorus, selenium, sulfur, titanium plus potassium chlorate. Bromates, chlorates and iodates of alkali and alkali earth metals.

10.6. Hazardous decomposition products
Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on toxicological effects
Acute toxicity (oral) : Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (dermal) : Not classified (Based on available data, the classification criteria are not met)
Acute toxicity (inhalation) : Not classified (Based on available data, the classification criteria are not met)
Skin corrosion/irritation : Not classified (Based on available data, the classification criteria are not met)
Additional information : Contact dermatitis may result from direct exposure to the skin.
Serious eye damage/irritation : Not classified (Based on available data, the classification criteria are not met)
Respiratory or skin sensitisation : Not classified (Based on available data, the classification criteria are not met)
Additional information : Long-term exposure to brazing fume, gasses, or dust may contribute to pulmonary irritation or pneumoconiosis.
Germ cell mutagenicity : Not classified (Based on available data, the classification criteria are not met)
Carcinogenicity : Not classified (Based on available data, the classification criteria are not met)
Reproductive toxicity : Not classified (Based on available data, the classification criteria are not met)
STOT-single exposure : Not classified (Based on available data, the classification criteria are not met)
STOT-repeated exposure : Not classified (Based on available data, the classification criteria are not met)
Aspiration hazard : Not classified (Based on available data, the classification criteria are not met)

SECTION 12: Ecological information

12.1. Toxicity
Ecology - general : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment.
Ecology - water : The product does not have any known adverse effect on the tested aquatic organisms.
Acute aquatic toxicity : Not classified
Chronic aquatic toxicity : Not classified

12.2. Persistence and degradability
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, 50Cu, Cu70Ag30, Cu90Ag10, In15, In25 Pure Silver (Solids)
Persistence and degradability : The product is not biodegradable.

12.3. Bioaccumulative potential
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, 50Cu, Cu70Ag30, Cu90Ag10, In15, In25 Pure Silver (Solids)
Bioaccumulative potential : Not established.

3/12/2018 5/7
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, Pure Silver (Solids)
Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

12.4. Mobility in soil
| Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, Pure Silver (Solids) |
| Ecology - soil | Not established. |

12.5. Results of PBT and vPvB assessment
No additional information available

12.6. Other adverse effects
Other adverse effects : None known.
Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods
Regional legislation (waste) : Disposal must be done according to official regulations.
Waste treatment methods : Dispose of contents/container in accordance with licensed collector’s sorting instructions.
Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations.

SECTION 14: Transport information
In accordance with ADR / RID / IMDG / IATA / ADN

<table>
<thead>
<tr>
<th>ADR</th>
<th>IMDG</th>
<th>IATA</th>
<th>ADN</th>
<th>RID</th>
</tr>
</thead>
<tbody>
<tr>
<td>14.1. UN number</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>14.2. UN proper shipping name</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>14.3. Transport hazard class(es)</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>14.4. Packing group</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
<td>Not applicable</td>
</tr>
<tr>
<td>14.5. Environmental hazards</td>
<td>Dangerous for the environment : No</td>
<td>Dangerous for the environment : No</td>
<td>Dangerous for the environment : No</td>
<td>Dangerous for the environment : No</td>
</tr>
</tbody>
</table>

No supplementary information available

14.6. Special precautions for user
- Overland transport
No data available
- Transport by sea
No data available
- Air transport
No data available
- Inland waterway transport
No data available
- Rail transport
No data available

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code
Not applicable

SECTION 15: Regulatory information
15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture
15.1.1. EU-Regulations
Contains no REACH substances with Annex XVII restrictions
Contains no substance on the REACH candidate list
Contains no REACH Annex XIV substances
Silver Braze 35, 60Sn10, 56, 45T, 38, 40, 45, 65, 30, 25Sn2, 40Sn2, 50, 54, 70, 92.5, 72a, 72, 85, 955, Pure Silver (Solids)
Safety Data Sheet
according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830

15.1.2. National regulations
No additional information available

15.2. Chemical safety assessment
No chemical safety assessment has been carried out

SECTION 16: Other information

SDS EU (REACH Annex II)

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.